

Date: Monday, 2/11/2008 2:14:26 PM
 User: Kim Johnston

Process Sheet

SPLT

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SADDLE KIT FOR D206-642-512
 Job Number : 37361
 Estimate Number : 12894
 P.O. Number :
 This Issue : 2/11/2008 S.O. No. :
 Prsht Rev. : NC Part Number : K642 512
 First Issue : 1 / 1 Type : LANDING GEAR Drawing Number : N/A
 Previous Run : 36022 Drawing Revision : N/A
 Written By :
 Checked & Approved By :
 Comment : Est Rev.A 05.06.07 new issue EC
 Est. Rev.B 05.02.08, Per ECN1080P

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP K642-512 CHG003

8/4/7 JD

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D206648013 GHW Kit



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number Description Batch
 1 D206-648-013 GHW Kit B37365

AS 08/03/27 (x8)

4.0 D2652 Bushing



Comment: Qty.: 16.0000 Each(s)/Unit Total: 128.0000 Each(s)

Pick:

Qty Part Number Description Batch
 16 D2652 Bushing B37366

AS 08/03/27 (x8)

5.0 D2712 Set Screw



Comment: Qty.: 10.0000 Each(s)/Unit Total: 80.0000 Each(s)

Pick:

Qty Part Number Description Batch
 10 D2712 Set Screw B36186 x47 B34628 x33

There are 47 in Box
 45 in comp. you
 let you take

AS 08/03/27 (x8)

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Job Number: 37361

Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0
H H H
H

D29322

206 Saddle Right side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2932-2

Saddle

36875 x 7

B35477 x 1

AS 08/03/27 (x8)

7.0
H H H
H

D29332

206 Saddle Right



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2933-2

Saddle

B35280

AS 08/03/27 (x8)

8.0
H H H
H

D2934

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2934

Saddle Spacer

37368

AS 08/03/27 (x8)

9.0
H H H
H

D2935

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2935

Saddle Spacer

36142

AS 08/03/27 (x8)

10.0
H H H
H

D29382

206 Saddle Right side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2938-2

Saddle

B34732 x 6 B36876 x 2

AS 08/03/27 (x8)

11.0
H H H
H

D29392

206 Saddle Right Side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2939-2

Saddle

B36877 x 1 B36877 x 6

AS 08/04/27 (x8)

* Batch not comp.

B36144 (x2)
4/4/7 SP

Job Number: 37361

Part Number: K642 512

Job Number:



Seq. #

Machine Or Operation:

Description:

12.0

D33963

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D3396-3

Spacer

B336336

AS 08/03/27 (x8)

13.0

D3407043

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3407-043

Tow Ring

B35510

AS 08/03/27 (x8)

14.0

D34561

washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3456-1

Washer

B33276

AS 08/03/27 (x8)

15.0

D34571

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D3457-1

Washer

B37123

AS 08/03/27 (x8)

16.0

AN3C35A

BOLT



Comment: Qty.: 3.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

3 AN3C35A

Bolt

M106541 x20

M107463 x4

AS 08/03/27 (x8)

17.0

AN3C36A

BOLT



Comment: Qty.: 9.0000 Each(s)/Unit Total: 72.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

9 AN3C36A

Bolt

M106541

AS 08/03/27 (x8)



Process Sheet

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Job Number:



Seq. #:

Machine Or Operation:

Description :

18.0

AN3C41A

BOLT



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Pick:

Qty Part Number
8 AN3C41A

Description
Bolt

Batch

M106176 x 20 M107463 x 44

AS 08/03/27 (X8)

19.0

AN4C6A

Bolt



Comment: Qty.: 12.0000 Each(s)/Unit Total: 96.0000 Each(s)

Pick:

Qty Part Number
12 AN4C6A

Description
Bolt

Batch

M106519

AS 08/03/27 (X8)

20.0

AN5C11A



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Pick:

Qty Part Number
8 AN5C11A

Description
Bolt

Batch

M107013

AS 08/03/27 (X8)

21.0

AN5C12A



Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number
4 AN5C12A

Description
Bolt

Batch

M106516 x 17 M107328 x 15

AS 08/03/27 (X8)

22.0

AN5C13A



Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number
4 AN5C13A

Description
Bolt

Batch

M107615

32x
8/4/2 SQ

23.0

AN5C15A



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number
1 AN5C15A

Description
Bolt

Batch

M105125

AS 08/03/27 (X8)

Process Sheet

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Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description:

24.0

AN5C32A



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C32A

Bolt

M107746

AS 08/03/26 (X8)

25.0

AN5C34A



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C34A

Bolt

M105160 x10 M107289 x6

AS 08/03/26 (X8)

26.0

AN5C35A



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C35A

Bolt

M107551

AS 08/03/26 (X8)

27.0

AN960C10L



Comment: Qty.: 24.0000 Each(s)/Unit Total: 192.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C10L

Washer

M107321

AS 08/03/26 (X8)

28.0

AN960C416L



Comment: Qty.: 24.0000 Each(s)/Unit Total: 192.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C416L

Washer

M107242 x135
M107008 x57

unable to enter in comp.

AS 08/03/26 (X8)

Process Sheet

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Job Number: 37361

Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description:

29.0

AN960C516L

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN960C516L

Washer

M103344

AS 08/03/26

30.0

MS210433

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total: 160.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

20 MS21043-3

Nut

M107214

AS 08/05/26

31.0

MS210434

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total: 104.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

13 MS21043-4

Nut

M107101

AS 08/03/26

32.0

MS210435

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 MS21043-5Nut

M107101 x 11

M106763 x 2

PHENOLIC WASHER

AS 08/03/26

33.0

D36721



Comment: Qty.: 24.0000 Each(s)/Unit Total: 192.0000 Each(s)

PHENOLIC WASHER

34470

AS 08/03/26

34.0

D36723



Comment: Qty.: 24.0000 Each(s)/Unit Total: 192.0000 Each(s)

PHENOLIC WASHER

334471 B37374

AS 08/03/26

There is still a batch #34471 in Box
that is not in comp. Qty=77.













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Seq. #:	Machine Or Operation:	Description :	
35.0	D36725	PHENOLIC WASHER	
			
Comment: Qty.: 16.0000 Each(s)/Unit Total : 128.0000 Each(s) PHENOLIC WASHER B35521 DS 08/03/26 (X)			
36.0	D36727	PHENOLIC WASHER	
			
Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s) PHENOLIC WASHER B35522 DS 08/03/26 (X)			
37.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	
			
Comment: INSPECT 100% KITS FOR COMPLETENESS S 08/04/07 (X)			
38.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP K642-512 CHG003 Location: 8/4/7 SC (X)			
39.0	QC21	FINAL INSPECTION/W/O RELEASE	
			
Comment: FINAL INSPECTION/W/O RELEASE 08/04/09 (X)			
Job Completion			

mf 08-04-08.

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